

# TULIP NEEDLES

Tulip's president announced "As a needle manufacturer, we want to make sewing needles with really great quality that would make an impression on our customers." With this desire in mind, the major project of developing the new sewing needle line, began.

To celebrate the 65th year anniversary in June 2013, Tulip launched 54 different needles. Our craftsmen worked relentlessly harnessing the skill and knowledge they have developed over these 65 years and integrated it with their technology innovations to produce the highest quality sewing needles.



Sewing needles may be small and thin tools, but they are invaluable to people who make clothes, crafts, and other items. You may think of them as disposable, but a really good quality needle is never thrown away. Even when the needle is used over and over again, it should last for a long time. Tulip hopes to use their needles as a means to communicate to the world that the Japanese value quality products and make them to last.

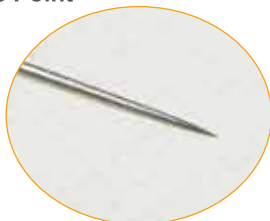


# Sewing Needles

The main features of Tulip needles are their smooth fabric piercing and their flexibility. We have more than 30 processes to make sure that each of our needles is safe and high quality. We know you will be satisfied with the smooth fabric piercing of Hiroshima needles, which account for 90% of the total national production of sewing needles and are favored around the world.

## Features of Tulip needles

### Needle Point



#### Smooth piercing enables easy sewing

It is the shape of the needle that, to some degree, determines your stitching. Tulip's needles, with the strength and durability of steel, are ideal.

### Head



#### A quality eye that prevents snagging

The ideal shape of this needle, along with its beautifully made eye, which is large and allows for easy threading, are its main features.

### Body

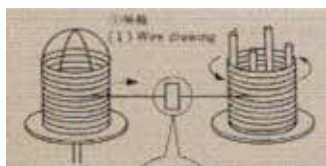


#### Smooth, difficult to bend or break

This needle is a product of Tulip's highly detailed precision-processing technology, which makes use of state-of-the-art fields such as machine testing. Our special processing and surface treatment has produced a body of ideal strength that is smooth.

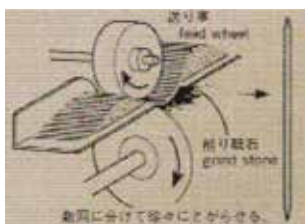
## How are needles made?

### Straight cut



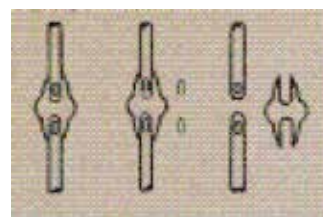
The steel wire is stretched straight and then cut to the length of two needles.

### Point grinding



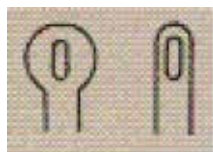
Sharpened gradually by repeated grinding.

### Head shaping



After the eye has been stamped, a hole is made while the section of wire is split into two needles.

### Round grinding



The two sides of the eye are known as the "ears." The ear grinding process results in a clean head with no bulges.

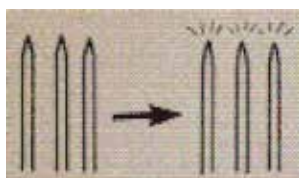
### Hardening & Tempering

This is a critical process that gives the needle its hardness and elasticity.

### Drum polishing & Cleansing

The needle roll is filled with the needle, polishing agent, and oil, and is rotated forward, back, left, right, up, and down in order to polish the surface.

### Point sharpening



Points gradually sharpened by repeated grinding.

### Nickel plating

The needle is plated with nickel. Depending on the specifications, the head may be plated with gold.

### Inspection

At Tulip, we inspect the eye of every needle.

# Sewing Needles

## Piecing, Quilting, Applique, Quilt Basting and Sewing Needles

### Piecing Needles Superior Polished Finish



ART. NO.	ART. NAME	SIZE (mm)
THN-001e	Piecing Needles #8	0.61×37.0mm
THN-002e	Piecing Needles #9	0.61×35.0mm

6pcs./pack  
6packs/box  
Package size : 25mm×135mm×25mm



#8	0.61×37.0mm
#9	0.61×35.0mm

### Quilting Needles Between Superior Polished Finish



ART. NO.	ART. NAME	SIZE (mm)
THN-003e	Quilting Needles Between #8	0.53×29.0mm
THN-004e	Quilting Needles Between #9	0.53×27.0mm
THN-005e	Quilting Needles Between #10	0.53×25.0mm
THN-006e	Quilting Needles Between #12	0.53×23.0mm
THN-007e	Quilting Needles Between #13	0.51×22.0mm

6pcs./pack  
6packs/box  
Package size : 25mm×135mm×25mm



#8	0.53×29.0mm
#9	0.53×27.0mm
#10	0.53×25.0mm
#12	0.53×23.0mm
#13	0.51×22.0mm

### Applique Needles Superior Polished Finish



ART. NO.	ART. NAME	SIZE (mm)
THN-008e	Applique Needles #10	0.46×33.0mm
THN-009e	Applique Needles #10 Big Eye	0.46×33.0mm
THN-010e	Applique Needles #11	0.46×29.0mm

6pcs./pack  
6packs/box  
Package size : 25mm×135mm×25mm



#10	0.46×33.0mm
#10 Big Eye	0.46×33.0mm
#11	0.46×29.0mm

### Quilt Basting Needles Superior Polished Finish



ART. NO.	ART. NAME	SIZE (mm)
THN-011e	Quilt Basting Needles Long /Regular	0.69×48.0mm 0.61×45.0mm

0.69×48.0mm, 0.61×45.0mm : 3pcs. each/pack  
6packs/box  
Package size : 25mm×135mm×25mm



0.69×48.0mm
0.61×45.0mm

### Sewing Needles Sharp Tip



ART. NO.	ART. NAME	SIZE (mm)
THN-012e	Sewing Needles #7 Sharp Tip	0.69×39.7mm
THN-013e	Sewing Needles #8 Sharp Tip	0.61×36.5mm
THN-014e	Sewing Needles #9 Sharp Tip	0.53×33.3mm

8pcs./pack  
6packs/box  
Package size : 25mm×135mm×25mm



#7	0.69×39.7mm
#8	0.61×36.5mm
#9	0.53×33.3mm

### 【Features of needles with Superior Polished Finish】

We polish the needle lengthwise in streaks to minimize the contact surface with the fabric!



Image of Superior Polished Finish on needle surface



Image of needle's end surface after the finishing polish



# Sewing Needles

## Embroidery, Tapestry and Sashiko Needles

### Embroidery Needles Sharp Tip



ART. NO.	ART. NAME	SIZE (mm)
THN-015e	Embroidery Needles #3 Sharp Tip	0.97×44.5mm
THN-016e	Embroidery Needles #4 Sharp Tip	0.91×42.9mm
THN-017e	Embroidery Needles #5 Sharp Tip	0.84×41.3mm
THN-018e	Embroidery Needles #6 Sharp Tip	0.76×39.7mm
THN-019e	Embroidery Needles #7 Sharp Tip	0.69×38.1mm
THN-020e	Embroidery Needles #8 Sharp Tip	0.61×36.5mm
THN-021e	Embroidery Needles #9 Sharp Tip	0.53×34.9mm
THN-022e	Embroidery Needles #10 Sharp Tip	0.46×33.3mm

8pcs./pack 6packs/box  
Package size : 25mm×135mm×25mm



#3	0.97×44.5mm
#4	0.91×42.9mm
#5	0.84×41.3mm
#6	0.76×39.7mm
#7	0.69×38.1mm
#8	0.61×36.5mm
#9	0.53×34.9mm
#10	0.46×33.3mm

### Embroidery Needles Assorted Sharp Tip



ART. NO.	ART. NAME
THN-023e	Embroidery Needles Assorted Sharp Tip Thick Sizes
SET CONTAINS	
Embroidery #3 Sharp Tip	0.97×44.5mm
Embroidery #4 Sharp Tip	0.91×42.9mm
Embroidery #5 Sharp Tip	0.84×41.3mm
Embroidery #6 Sharp Tip	0.76×39.7mm

#3, #4, #5, #6 : 2pcs. each/pack  
6packs/box  
Package size : 25mm×135mm×25mm

ART. NO.	ART. NAME
THN-024e	Embroidery Needles Assorted Sharp Tip Thin Sizes
SET CONTAINS	
Embroidery #7 Sharp Tip	0.69×38.1mm
Embroidery #8 Sharp Tip	0.61×36.5mm
Embroidery #9 Sharp Tip	0.53×34.9mm
Embroidery #10 Sharp Tip	0.46×33.3mm

#7, #8, #9, #10 : 2pcs. each/pack  
6packs/box  
Package size : 25mm×135mm×25mm

### Tapestry Needles Cross Stitch Round Tip



ART. NO.	ART. NAME	SIZE (mm)
THN-025e	Tapestry Needles Cross Stitch #22 Round Tip	0.89×42.0mm
THN-026e	Tapestry Needles Cross Stitch #23 Round Tip	0.89×39.5mm
THN-027e	Tapestry Needles Cross Stitch #24 Round Tip	0.76×36.0mm
THN-028e	Tapestry Needles Cross Stitch #25 Round Tip	0.64×35.0mm

6pcs./pack  
6packs/box  
Package size : 25mm×135mm×25mm



#22	0.89×42.0mm
#23	0.89×39.5mm
#24	0.76×36.0mm
#25	0.64×35.0mm

### Tapestry Needles Cross Stitch Assorted Round Tip



ART. NO.	ART. NAME
THN-029e	Tapestry Needles Cross Stitch Assorted
SET CONTAINS	
Tapestry/Cross Stitch #22 Round Tip	0.89×42.0mm
Tapestry/Cross Stitch #23 Round Tip	0.89×39.5mm
Tapestry/Cross Stitch #24 Round Tip	0.76×36.0mm
Tapestry/Cross Stitch #25 Round Tip	0.64×35.0mm

#22, #23 : 2pcs. each/pack #24, #25 : 1pc. each/pack  
6packs/box  
Package size : 25mm×135mm×25mm

### Sashiko Needles Assorted Long



ART. NO.	ART. NAME	SIZE (mm)
THN-030e	Sashiko Needles Assorted Long	1.02×66.7mm
		0.97×44.5mm
		0.84×51.5mm

1.02×66.7mm, 0.97×44.5mm, 0.84×51.5mm :  
2pcs. each/pack  
6packs/box  
Package size : 25mm×135mm×25mm



1.02×66.7mm
0.97×44.5mm
0.84×51.5mm

### Sashiko Needles Assorted Short



ART. NO.	ART. NAME	SIZE (mm)
THN-031e	Sashiko Needles Assorted Short	0.84×45.5mm
		0.91×42.9mm
		0.84×36.4mm

0.84×45.5mm, 0.91×42.9mm, 0.84×36.4mm :  
2pcs. each/pack  
6packs/box  
Package size : 25mm×135mm×25mm



0.84×45.5mm
0.91×42.9mm
0.84×36.4mm

# Sewing Needles

## Leather, Easy-Threading, Tapestry Needles and Pins

### Leather Needles Superior Polished Finish



ART. NO.	ART. NAME	SIZE (mm)
THN-048e	Leather Needles Short	0.96×39.4mm
THN-049e	Leather Needles Middle	0.96×45.5mm
THN-050e	Leather Needles Long	1.25×54.5mm

2pcs./pack  
6packs/box  
Package size : 25mm×135mm×25mm



Long 1.25×54.5mm  
Middle 0.96×45.5mm  
Short 0.96×39.4mm

### Easy-Threading Needles Assorted



ART. NO.	ART. NAME	SIZE (mm)
THN-058e	Easy-Threading Needles Assorted	0.89×42.5mm
		0.76×38.0mm
		0.71×36.5mm

0.89×42.5mm, 0.76×38.0mm, 0.71×36.5mm :  
2pcs. each/pack  
6packs/box  
Package size : 25mm×135mm×25mm



0.89×42.5mm  
0.76×38.0mm  
0.71×36.5mm

### Tapestry Needles Yarn Needles Assorted



ART. NO.	ART. NAME	SIZE (mm)
THN-063e	Tapestry Needles Yarn Needles Assorted	
SET CONTAINS		
	Tapestry Needles #17	1.35×54.5mm
	Tapestry Needles #18	1.24×48.5mm
	Tapestry Needles #20	1.07×45.5mm
	Tapestry Needles #23	0.89×39.5mm

#17, #23 : 2pcs. each/pack #18, #20 : 1pc. each/pack  
6packs/box  
Package size : 25mm×135mm×25mm



#17 1.35×54.5mm  
#18 1.24×48.5mm  
#20 1.07×45.5mm  
#23 0.89×39.5mm  
#13 2.40×70.0mm

### Tapestry Needles Yarn Needles



ART. NO.	ART. NAME	SIZE (mm)
THN-064e	Tapestry Needles Yarn Needles #13	2.40×70.0mm

2pcs./pack  
6packs/box  
Package size : 25mm×135mm×25mm



### Pins



ART. NO.	ART. NAME	SIZE (mm)	pcs./pack
THN-072e	Cellulose-Head Pins Momiji	0.55×48.0mm	10
THN-073e	Cellulose-Head Pins Tulip Thin	0.45×48.0mm	15
THN-074e	Cellulose-Head Pins Tulip	0.55×48.0mm	15
THN-075e	Patchwork Pins	0.50×35.0mm	60

6packs/box  
Package size : 25mm×135mm×25mm



0.55×48.0mm  
0.45×48.0mm  
0.55×48.0mm  
0.50×35.0mm

# Sewing Needles

## Milliners Needles Straw, Chenille Needles and Cording needles

### Milliners Needles Straw Superior Polished Finish



ART. NO.	ART. NAME	SIZE (mm)
THN-076e	Milliners Needles Straw #3	1.02×55.6mm
THN-077e	Milliners Needles Straw #5	0.84×51.5mm
THN-078e	Milliners Needles Straw #7	0.69×48.0mm
THN-079e	Milliners Needles Straw #8	0.61×45.0mm
THN-080e	Milliners Needles Straw #9	0.56×42.4mm
THN-081e	Milliners Needles Straw #10	0.46×40.5mm

6pcs./pack 6packs/box  
Package size : 25mm×135mm×25mm



### Milliners Needles Straw Assorted Superior Polished Finish



ART. NO.	ART. NAME
THN-082e	Milliners Needles Straw Assorted Thick Sizes
SET CONTAINS	
Milliners Needles Straw #3	1.02×55.6mm
Milliners Needles Straw #5	0.84×51.5mm
Milliners Needles Straw #7	0.69×48.0mm

#3, #5, #7 : 2pcs. each/pack  
6packs/box  
Package size : 25mm×135mm×25mm

ART. NO.	ART. NAME
THN-083e	Milliners Needles Straw Assorted Thin Sizes
SET CONTAINS	
Milliners Needles Straw #8	0.61×45.0mm
Milliners Needles Straw #9	0.56×42.4mm
Milliners Needles Straw #10	0.46×40.5mm

#8, #9, #10 : 2pcs. each/pack  
6packs/box  
Package size : 25mm×135mm×25mm

### Chenille Needles



ART. NO.	ART. NAME	SIZE (mm)
THN-084e	Chenille Needles #18	1.24×48.5mm
THN-085e	Chenille Needles #20	1.07×45.5mm
THN-086e	Chenille Needles #22	0.89×40.0mm
THN-087e	Chenille Needles #24	0.76×37.0mm

6pcs./pack  
6packs/box  
Package size : 25mm×135mm×25mm



### Chenille Needles Assorted



ART. NO.	ART. NAME
THN-088e	Chenille Needles Assorted
SET CONTAINS	
Chenille Needles #18	1.24×48.5mm
Chenille Needles #20	1.07×45.5mm
Chenille Needles #22	0.89×40.0mm
Chenille Needles #24	0.76×37.0mm

#18, #20 : 1pc. each/pack #22, #24 : 2pcs. each/pack  
6packs/box  
Package size : 25mm×135mm×25mm

### Cording needles



Boutis is a traditional French quilting, where two layers of fabric are quilted together with cotton stuffing placed between sections of the design, in order to give a raised effect. These needles are especially designed for "cording", a process in boutis to pull cotton threads between fine stitches for stuffing, with round needle tips to avoid breaking the fabric, and a long needle eye that is easy for thick thread to go through.

ART. NO.	ART. NAME	SIZE (mm)
TBK-001e	Cording needles	1.24×48.5mm
		1.36×94.0mm

1.24×48.5mm, 1.36×94.0mm : 1pc. each/pack  
10packs/box  
Package size : 35mm×125mm×4mm

